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PATENT

IN THE UNITES STATES PATENT AND TRADEMARK OFFICE

Applicant: TOX Pressotechnik GmbH & Co. KG

Serial Number: 10/510322

Filed: 4 April 2003

Title: CLINCHING METHOD AND TOOL THEREFOR

Attorney Docket Number: 13976

SECOND PRELIMINARY AMENDMENT

Commissioner of Patents PO Box 1450 Alexandria, VA 22313

19 September 2005

Sir:

Please amend the newly submitted application described above as follows:

In the Claims:

Please amend the claims as indicated in the section entitled Claim Amendments.

In the Title:

Please amend the title as indicated in the section entitled Title Amendments.